

## **THERMALLY CONDUCTIVE EPOXY AND POLYIMIDE RESINS, ONE-COMPONENT\***

REF	CURING SCHEDULE Recommended	POT LIFE	VISCOSITY	T <sub>g</sub>	DEGRADATION	FILLER	THERMAL EXPANSION		RESISTIVITY	COMMENTS
							BEFORE TG	AFTER TG		
<b>E703FC</b>	5 min at 125°C	4 h at 25°C	2,5 Pa.S	70-80°C	350°C	51%	50-60.10 <sup>-6</sup> /°C	150-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Silicon chip bonding - Snap cure - Low volatiles
<b>E703HV</b>	5 min at 150°C	16 h at 25°C	10 Pa.S	70-80°C	> 350°C	51%	50-60.10 <sup>-6</sup> /°C	150-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Silicon chip bonding - Very snap cure - Low volatiles - High viscosity
<b>E703LF</b>	1 min at 140°C	7 days at 25°C	10 Pa.S	70-80°C	> 350°C		50-60.10 <sup>-6</sup> /°C	150-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Chip bonding - Perfectly adapted for the lead free solder resist
<b>E703SC</b>	5 min at 125°C	5 days at 25°C	12 Pa.S	70-80°C	> 350°C		50-60.10 <sup>-6</sup> /°C	150-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Silicon chip bonding - Snap cure - Low volatiles - High viscosity
<b>E704LF</b>	1 min at 140°C	5 days at 25°C	7,5 Pa.S	70-80°C	350-380°C		50-60.10 <sup>-6</sup> /°C	150-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Chip bonding - Perfectly adapted for the lead free solder resist
<b>E707-2</b>	30 min at 150°C	3 months at 25°C	8 Pa.S	90-100°C	370-390°C	42%	40-50.10 <sup>-6</sup> /°C	120-150.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Single component of E707
<b>E707-2FV</b>	30 min at 150°C	5 days at 25°C	17 Pa.S	90-100°C	370-390°C	42%	40-50.10 <sup>-6</sup> /°C	120-150.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Higher viscosity than E707-2
<b>E707-2LF</b>	30 min at 150°C	3 months at 25°C	12 Pa.S	90-100°C	> 380°C		40-50.10 <sup>-6</sup> /°C	120-150.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Strain gauge bonding - Perfectly adapted for the lead free solder resist
<b>E707-3</b>	30 min at 150°C	3 months at 25°C	20 Pa.S	90-100°C	370-390°C		55-65.10 <sup>-6</sup> /°C	130-160.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Protecting small electronic components by dipping
<b>P101</b>	1 h at 150°C + 1 h at 275°C	6 months at 25°C	11 Pa.S	175-205°C	576°C	60%	25-27.10 <sup>-6</sup> /°C	48-50.10 <sup>-6</sup> /°C	10 <sup>13</sup> Ω.cm	Polyimide resin. Insulating bonding - high temperature
<b>P102</b>	1 h at 150°C + 1 h at 275°C	6 months at 25°C	17 Pa.S	250-275°C	575°C				10 <sup>13</sup> Ω.cm	Polyimide resin. Insulating bonding - high temperature

The information in this sheet is based on data measurements which we believe to be correct. Epotecny, however, does not accept responsibility for the adaptation of this product to any particular use.

\* for more precision on the technical properties, to refer to the individual data sheet.

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**epotecny**

9 rue Aristide Briand - 92300 Levallois Perret - France Tel : 33 (0)1-47-57-54-34 Fax : 33 (0)1-47-57-54-74 - e-mail : epotecny@epotecny.com - Website : www.epote